

## **NOR Service Automatic Crossbrake Machine**

### **Purpose**

The NOR Service Automatic Crossbrake Machine provides a quick and efficient method of scribing the crossbrake on a wide range of duct blanks. The Automatic Crossbrake Machine is designed to interface with the NOR Service Rollformer series to create quality duct at an economical price. The machine is easy to operate and maintain, and should have a long life with proper maintenance.

### **Features and Specifications**

- Uses two ball screws and Servomotors for high precision and easy operation.
- Uses air cylinder to shift forming rolls.
- Rubber-coated shafts for long life and smooth handling of blanks.
- Adjustable pass line.
- Can be hand-fed, or inline with NOR Service Rollformer Series
- Maximum Machine Feed Rate: 60 FPM
- Capable of running blank lengths of 2' to 10' in blank sizes ranging from 8" x 8" through 8" x 34".
- Floor Space Required: 3' x 8' (24 square feet)